

CIGARETTE SPECIFICATION

STOCKTON STREET

MARLBORO 100 REGULAR SP/& 6's FTB/& Marlboro 100 SP Red Export  
BRAND CODE-0480 (STD) /& 0483/& 0540.

EFFECTIVE DATE: 12/23/91  
STANDARD PRODUCTION

|                     |   |          |         |         |   |              |             |
|---------------------|---|----------|---------|---------|---|--------------|-------------|
| CIGARETTE LENGTH    | : | 99.5     | MM      | FTC TAR | : | 16.0 MG/CIGT | 15.5 - 17.4 |
| TOBACCO ROD CIRCUM. | : | 24.80    | MM      |         |   |              |             |
| TOBACCO ROD LENGTH  | : | 72.0     | MM      |         |   |              |             |
| FILTER LENGTH       | : | 27.5     | MM      |         |   |              |             |
| TIPPING LENGTH      | : | 31.500   | MM      |         |   |              |             |
| TOTAL R.T.D.        | : | 4.80     | IN. H2O |         |   |              |             |
| DILUTION TARGET     | : | 14.0 +/- | 5.0 %   |         |   |              |             |

TIPPING PAPER : 63MM X 3000M CORK DOL EC-701 12-444-B LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A0012 - 13.00% MARLBORO REGULAR SP (RED SP/6S FTB: A0012 - 13.00%/13.25%)  
\*\*\* SOME TROPICAL REQUIREMENT FOR RED SP - 0540 BRAND \*\*\*

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A  
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MARLBORO

REASON FOR CHANGE : CLOT PAPER CITRATE ADDITIVE % CHGD FROM 46CU/0.6%;  
: PM MAT'L CODE 10-021-A U/R W/10-705-A TO 46CU/2.0%  
: PM MAT'L CODE 10-706-A TO DECREASE TAR DELIVERY.  
: ADHESIVES UPDATED TO CURRENT. NO WT CHG. OK TO MIX

PREPARED BY : ALLYSON M. MILBURN  
PREPARATION DATE : 12/18/91

PRINTING DATE : 12/18/91  
PRINTING TIME : 15:22:11

APPROVED BY: E. R. Wells

SUPERCEDES SPECIFICATION DATED: 12/14/90

2057660034